

Low-Cost Multi-Channel Fiber Optic Interrogator with Energy Harvesting and Wireless Communication for Power Grid Applications

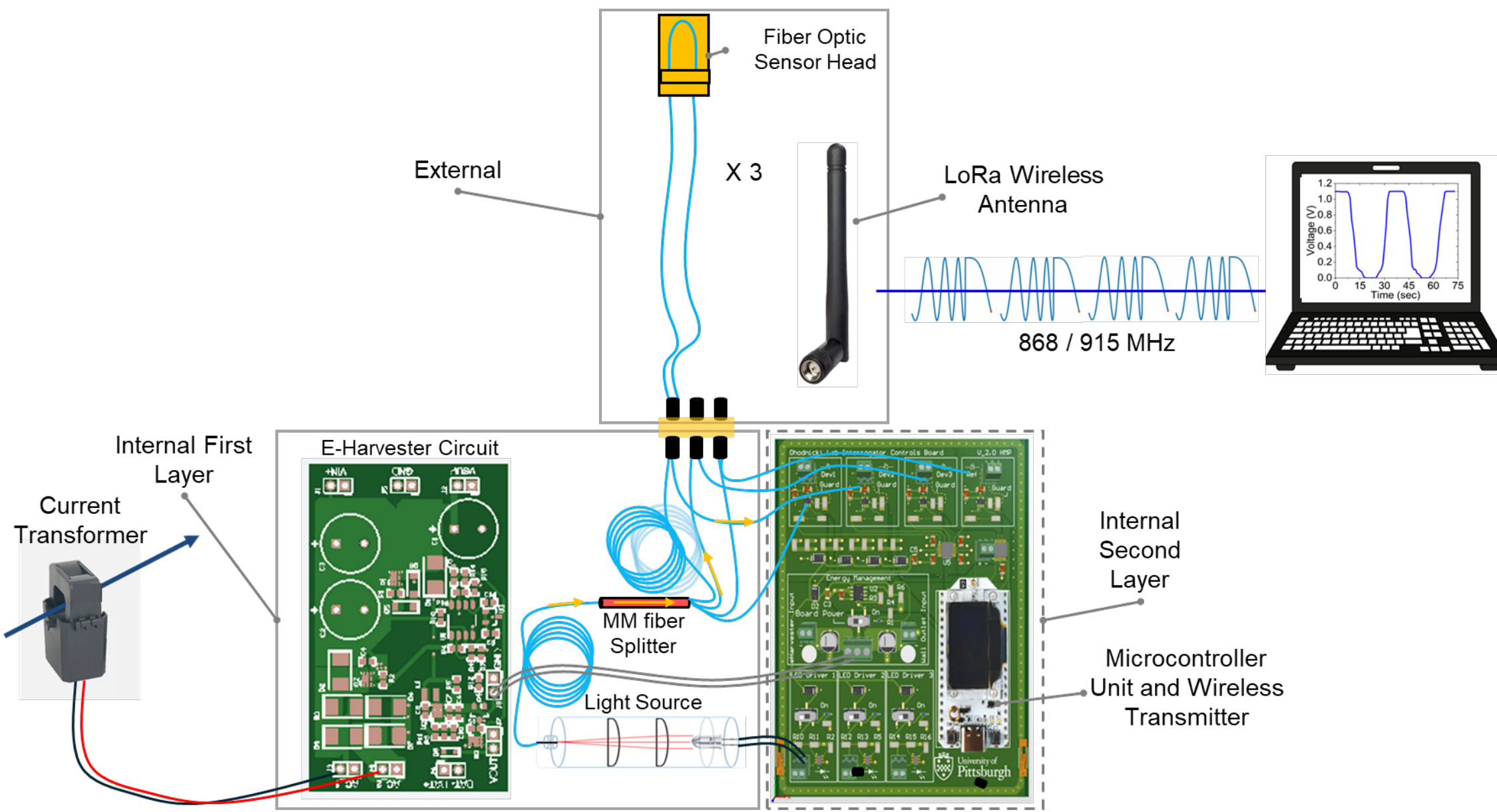
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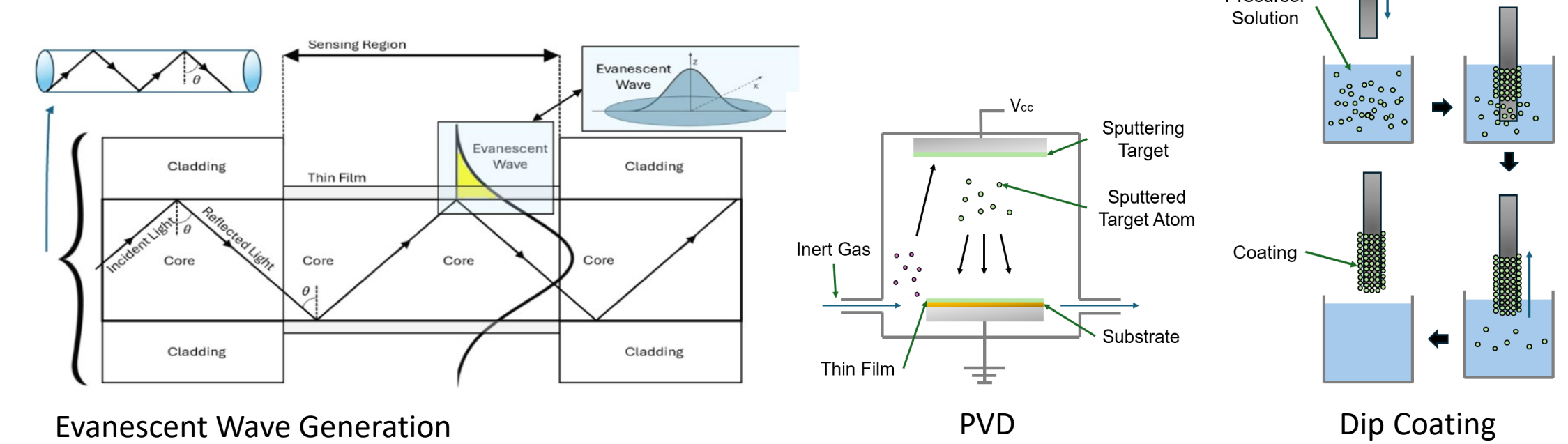
INTRODUCTION & SYSTEM OVERVIEW



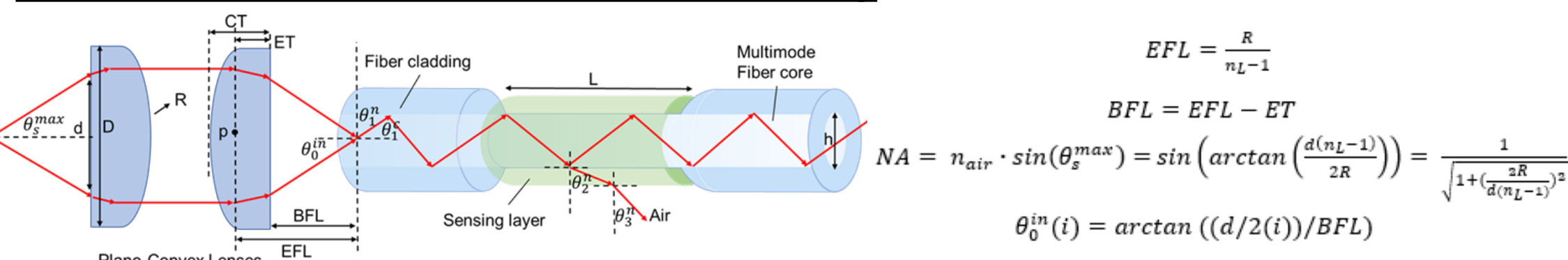
Power transformers benefit from state-of-health (SOH) monitoring. A key challenge in deploying SOH systems is balancing technical difficulty and economic cost. Fiber optic sensors are a good solution because they are compact and enable in-situ measurement with fine-area resolution. This work integrates multiple optical fiber sensors into a compact unit for multi-parameter sensing of critical gas indicators and real-time temperature. Source power is collimated and focused through custom optics, with fluctuation referenced and compensated. The interrogator includes energy harvesting. SPICE simulations validate all circuit models for the interrogator and are compared with output measurements from the final PCB circuit. Optical sensing is performed by measuring the voltage at each detection circuit's output, and wireless sensing capability allows long-distance data transmission via mesh networks using commercial RF hardware. A prototype is demonstrated.

METHODOLOGIES

Low-Cost Sensor Design and Fabrication



Low-Cost LED Collimation and Focusing



Multi-Channel Transimpedance Amplifier Control Board

- Transimpedance Amplifier converts a current source into an output voltage
- Output voltage is linearly correlated with input current and set via feedback gain.
- Stability is provided via external capacitors and virtual ground

$$R_F = \frac{V_{o,max} - V_{o,min}}{I_{D,max}}$$

- Energy inserted into the system is regulated via the Linear Regulator to provide consistent output power
- Operating voltage range (DC): 3.4V - 18V
- Output voltage for circuit: 5V
- Output current: 1.2A

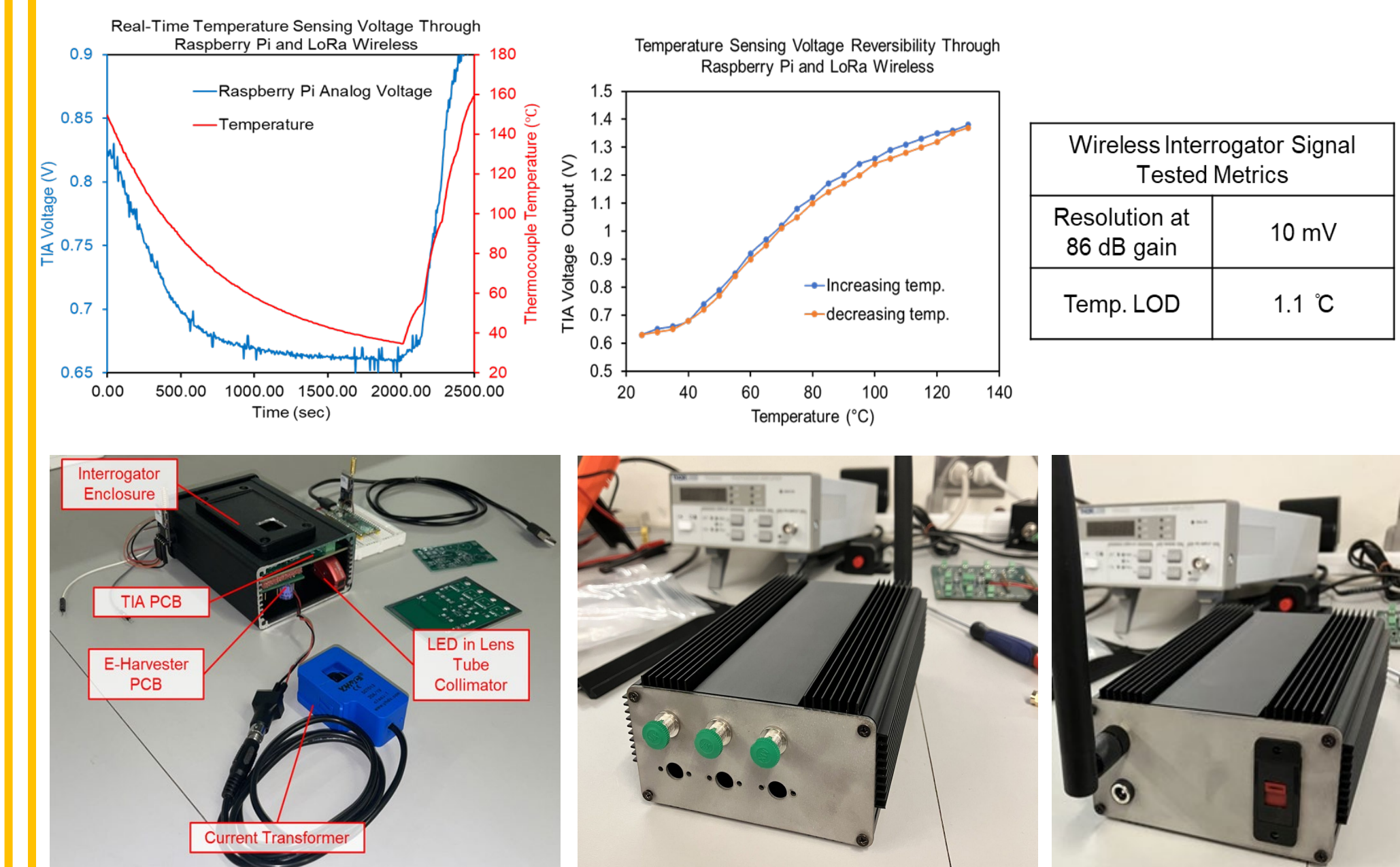
- Current sources for TIA are LED Emitters
- LEDs are regulated
- Configuration of Drivers regulates LED to provide max continuous power

LED Model #	Optical Power Measured	Max Allowed Ratings Set using DC bench supply
LED525L	4.34uW(90%) / 0.3uW(10%)	0.028A / 3.5V
LED545L	13.93uW(90%) / 1 uW(10%)	0.05A / 3.4V
LED595LW	25.63uW(90%) / 3.18uW(10%)	0.15A/2.8V

RYLR890 + SX1262 for Rpi-Pico + WiFi LoRa 32 V3

RESULTS & DISCUSSION

Temperature Sensing Data Through Wireless Transmission



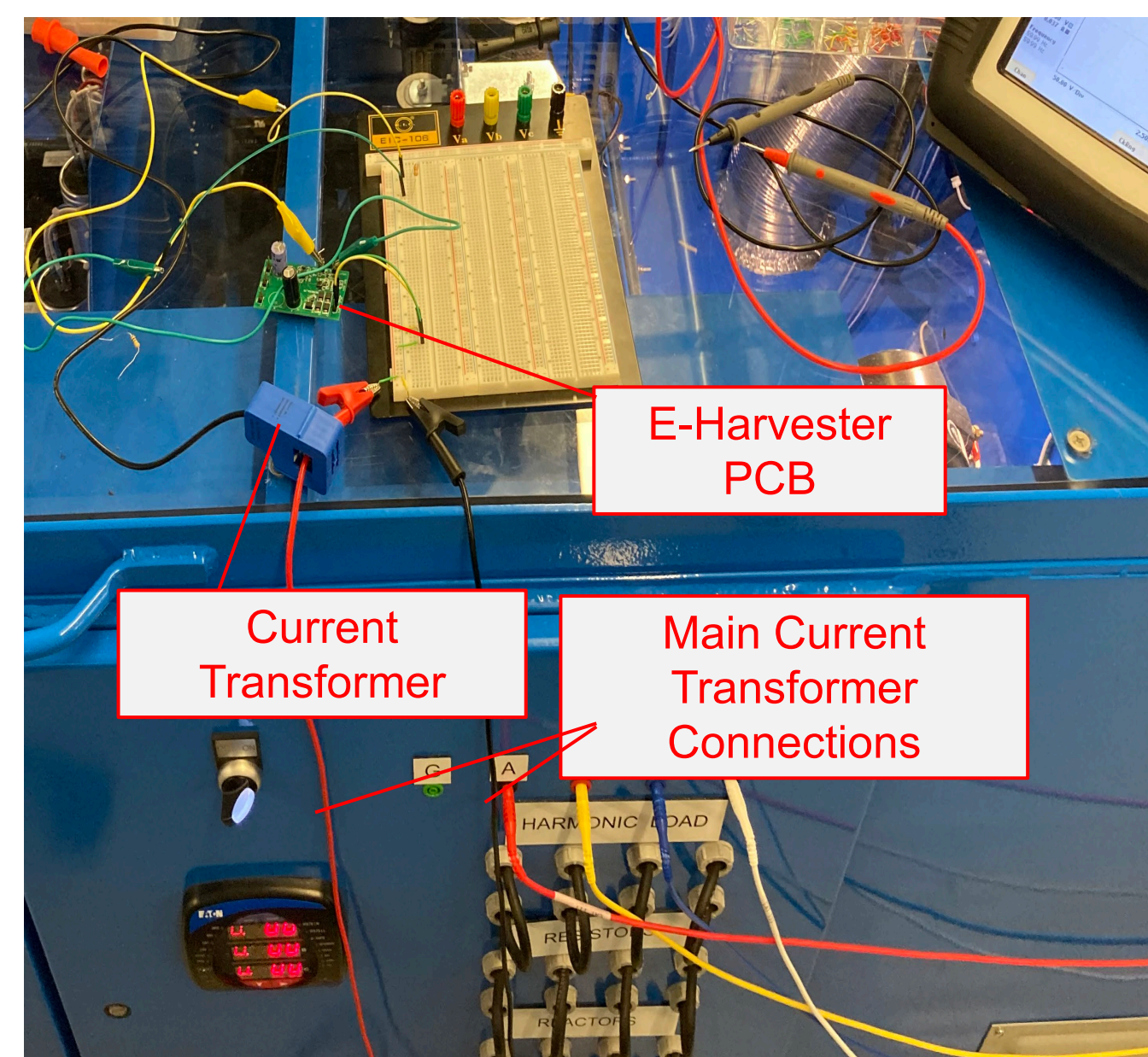
Cost-Benefit Analysis for a 2500 kVA Power Transformer

Stage	Lab-scale Research/Development				Pilot-scale	Full-scale Industrial Production
	1 (temperature)	1 (temperature) - cost reduction starts factoring in	4 (temperature, H ₂ , CH ₄ , C ₂ H ₂)	6 (temperature, H ₂ , CH ₄ , C ₂ H ₂ , CO, C ₂ H ₆ and Moisture)		
Fiber Optic Photonic Nose Suite Projected Sales Price	\$ 830	\$ 580	\$ 830	\$ 1000	\$ 1200	
Reduced Cost in New Transformer Purchase (R_{PT}) ^a		\$ 67.2k	\$ 98k	\$ 112k	\$ 137.2k	
Saved Downtime Cost (D_{ST}) ^b Over Lifetime		\$ 3743.1	\$ 5989	\$ 6737.6	\$ 7478.7	
Avoided Catastrophic Cost (C_{AT}) ^c Over Lifetime		\$ 687.7k	\$ 1.1M	\$ 1.2M	\$ 1.4M	

Note: ^a $R_{PT} = p_{ST} \cdot T_c$, where p_{ST} is stage dependent.
^b $D_{ST} = p_{ST} \cdot t_{avg} \cdot R_{ST} \cdot P_{avg}$, where p_{ST} is stage dependent.
^c $C_{AT} = q_c \cdot q_d \cdot C_c$, where q_d is stage dependent.

Hypothetical value streams are justified, with the reduced cost in new transformer purchase and avoided failure cost being the most compelling due to the possible lifetime extension and the daunting cost of one single catastrophic failure given the historical examples referenced. (Y-D, Su, et al., APL Photonics, under review).

Energy Harvester Circuit for Energy Independence



- The E-Harvester runs via a current transformer
- Small design (~59x36mm)
- Rated for 5 Amps
- 4 Volt output at ~1mA

ACKNOWLEDGEMENT

This work is supported by Solar Energy Technologies Office under DOE Office of Energy Efficiency and Renewable Energy